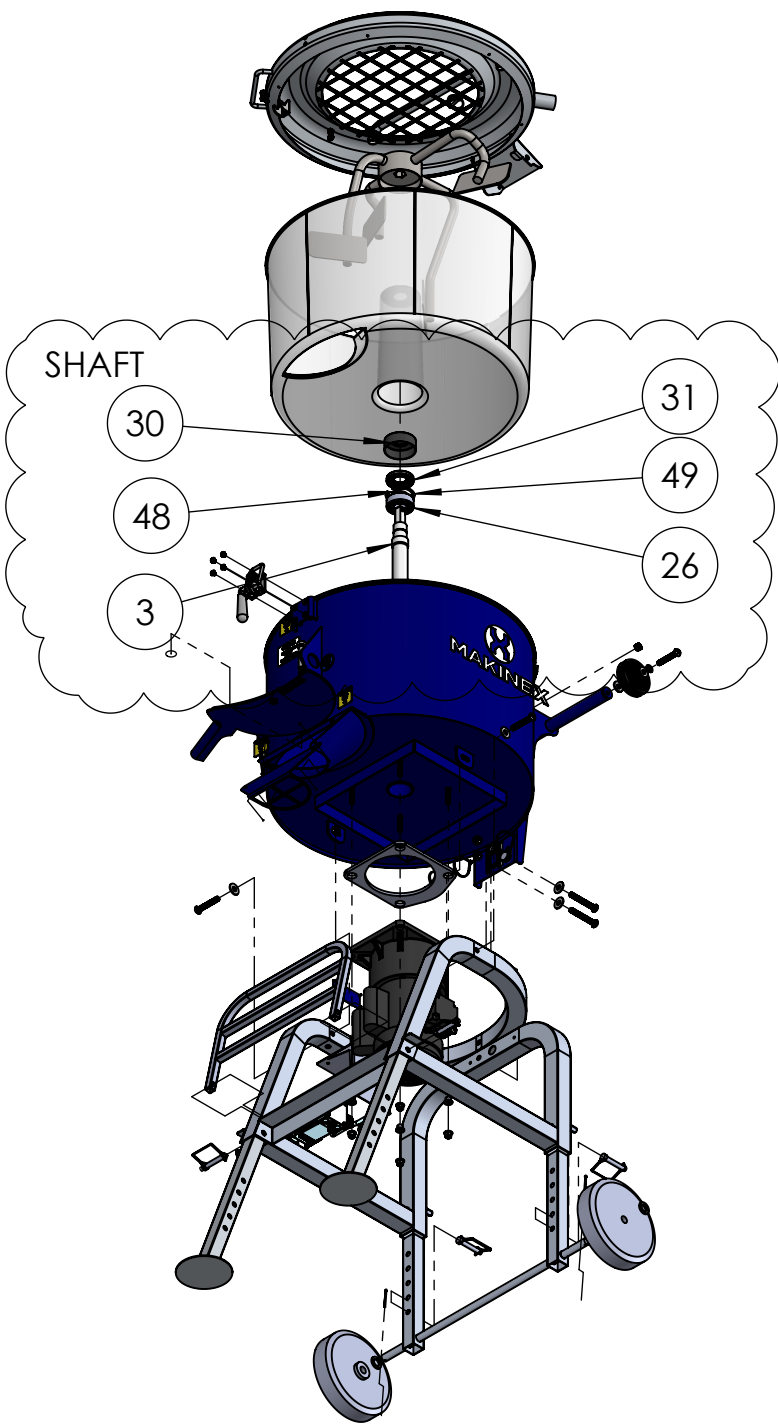
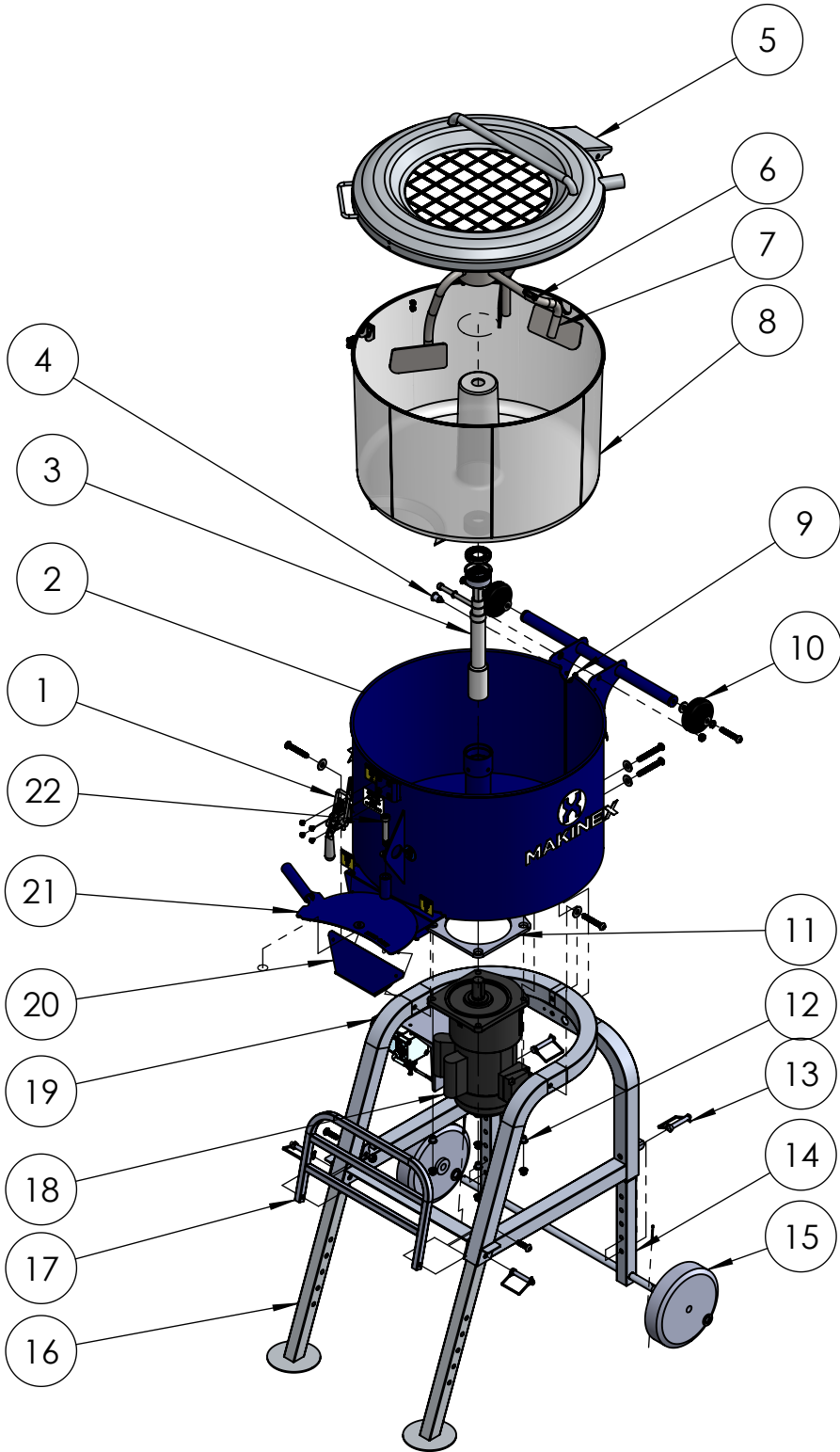


SPARES EXPLODED DIAGRAM

ITEMS LABELLED WITH NUMBER WILL
AVAILABLE FOR ORDER FOR SPARES PARTS



NOTES:
1. APPLY LOCTITE 243 OR EQUIVALENT TO ALL BOLTS

PRINT MAY BE REDUCED - DO NOT SCALE.



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Artarmon, 2064
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sales@makinex.com.au

GENERAL TOLERANCES
(Unless otherwise noted)

0-100mm: ± 0.25 mm
100mm - 500mm: ± 0.5 mm
500mm +: ± 1.0 mm
Angular: ± 1 deg.

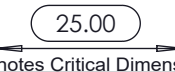


Third Angle
Projection
- AS 1100

DATE: 24/09/2025

SCALE: 1:15 **A3**

All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf



Denotes Critical Dimension

PART NO. : FAM - 120 - AU

PROJECT: FAM

MATERIAL: REFER TO PART

THICKNESS:

DESCRIPTION: FAM - ASSY COMPLETE AU

FINISH: REFER TO PART

DIAMETER:

DRAWN BY: AL

MASS:

APPROVED BY:

REV:

A

SHEET 1 OF 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES?
1	MAK-UP-442	FAM LATCH	1	Y
2	FAM - 025	FAM - ASSY WELDED DRUM	1	Y
3	FAM - 015	FAM - MOTOR SHAFT	1	Y
4	MAK-UP-446	INDEX PLUNGER M10X8 6MM SS GN 822.6-6-M10-B	1	Y
5	FAM - 007	FAM - ASSY LID	1	Y
6	MAK-UP-444	M6 LINCH PIN SS	1	Y
7	FAM - 009	FAM - ASSY PADDLE	1	Y
8	FAM - 027	FAM - DRUM LINER	1	Y
9	MAK-UP-1016	SAFETY SWITCH - LIMIT SWITCH ASSEMBLY QKS7 IP54	1	Y
10	MAK-UP-441	WHEEL - 100MM OD X 32 12MM ID 100KG	2	Y
11	FAM - 018	FAM - GASKET	1	Y
12	FAM - 024	FAM - MOTOR MOUNT SPACER	4	Y
13	MAK-UP-1015	SAFETY PIN - M12 X 70 SQUARE WIRE	4	Y
14	FAM - 008	FAM - ASSY REAR EXTENDER	1	Y
15	FAM - 043	FAM - WHEEL	2	Y
16	FAM - 004	FAM - ASSY LEG EXTENDER COMPLETE	2	Y
17	FAM - 003	FAM - BUCKET STAND	1	Y
18	FAM - 020	FAM - 1.5KW MOTOR WITH THERMAL OVERLOAD	1	Y
19	MAK-UP-492	FAM - ELECTROMAGNETIC SWITCH 9A KOA2T	1	Y
20	FAM - 025-009	FAM - SPOUT GUARD	1	Y
21	FAM - 041	FAM - ASSY SPOUT GATE LINER	1	Y
22	MAKF-0233	M12 X 70 SHOULDER HEX SS	1	Y
23	MAKF-0234	M8 X 8 BUTTON HEAD SS SOCKET ISO 7380	4	
24	MAKF-0181	M12 FLAT WASHER SS DIN-433	2	
26	MAK-UP-486	BEARING - DEEP GROOVE BALL BEARING ID35 OD72 23MM DEEP WITH SEAL SKF 62207-2RS1	1	Y
30	FAM - 026	FAM - TOP SEAL	1	Y
31	MAK-UP-487	LIP SEAL - RADIAL SHAFT SEAL FKM METAL REINFORCED ID35 OD75 10MM DEEP SKF 35X75X10 HMSA10 V	1	Y
32	MAKF-0163	M12 LARGE FLAT WASHER NYLON DIN- 1440	4	
33	MAKF-0068	M4 NYLOC NUT SS DIN-985	2	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARES?
34	MAKF-0094	M12 SPRING WASHER ZP DIN-127B	2	
35	MAKF-0237	M12 x 70 BUTTON HEAD SS SOCKET ISO 7380 CLASS 12.9	2	
36	MAKF-0072	M10 NYLOC NUT SS DIN-985	1	
37	MAKF-0150	M12 LARGE FLAT WASHER ZP DIN-433	4	
38	MAKF-0239	M12 x 90 BUTTON HEAD SS SOCKET ISO 7380 CLASS 12.9	2	
39	MAKF-0254	M12 x 75 BUTTON HEAD SS SOCKET ISO 7380 CLASS 12.9	2	
40	FAM - 002	FAM - ASSY FRAME	1	
41	MAKF-0086	M20 FLAT WASHER ZP DIN-433	4	
42	MAKF-0218	SPLIT PIN 3.2mm x 50mm ZP DIN 94	2	
43	MAKF-0190	M10 NYLOC NUT FLANGED SS DIN-6926	4	
44	MAKF-0073	M12 NYLOC NUT SS DIN-985	6	
45	MAKF-0241	M12 x 40 BUTTON HEAD SS SOCKET ISO 7380 CLASS 12.9	2	
46	MAKF-0116	M6 X 12 BUTTON HEAD SS SOCKET ISO 7380	2	
47	MAKF-0228	M16 FLAT WASHER NYLON	1	
48	MAKF-0259	CIRCLIP - EXTERNAL 35mm DIN471	1	Y
49	MAKF-0260	CIRCLIP - INTERNAL 72mm DIN471	1	Y
50	MAK-UP-289	CABLE TIE PUSH IN 170 X 4.8	3	
51	MAKF-0117	M6 X 16 BUTTON HEAD SS SOCKET ISO 7380	2	
52	MAKF-0261	M6 X 55 BUTTON HEAD SS SOCKET ISO 7380	2	
53	FAM - 037	FAM - ASSY ELECTRICAL BOX BRKT	1	
54	FAM - 035	FAM - ASSET PLATE 1.5KW	1	
55	MAKF-0128	BLIND RIVET DIA 3 SS R3-5 DIN-7337	4	
56	FAM - 028	FAM - DECAL LOGO	2	
57	FAM - 031	FAM - DECAL LATCH	1	
58	FAM - 034	FAM - DECAL LIFTING	1	
59	FAM - 029	FAM - DECAL PLUNGER	1	
60	FAM - 030	FAM - DECAL TROWEL HOLDER	1	
61	FAM - 032	FAM - DECAL VAC PORT	1	
62	FAM - 033	FAM - MAIN DECAL	1	
63	FAM - 039	FAM - DECAL PINCH POINT UP	1	
64	FAM - 038	FAM - DECAL PINCH POINT DOWN	2	
65	MAK-UP-1005	GROMMET - 26mm X 20.8mm X 3mm (NOT SHOWN IN CAD)	2	Y
66	FAM - 017	FAM - ASSY SPOUT GATE (NOT SHOWN IN CAD)	1	Y

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 25.00
Denotes Critical Dimension

PART NO. : FAM - 120 - AU

PROJECT: FAM

MATERIAL: REFER TO PART

THICKNESS:

DESCRIPTION: FAM - ASSY COMPLETE AU

FINISH: REFER TO PART

DIAMETER:

DRAWN BY: AL

MASS:

APPROVED BY:

REV: **A**

SHEET 2 OF 2