

ITEM NO.	PART NO.	PART NAME	QTY	STOCKED BY MAKINEX (Y/N)	IMPERIAL EQUIVALENT
1	MS-01-W1	BASE FRAME WELDMENT	1	N	-
2	MS-04-00	SPARE BUCKET W/ LID	1	Y	-
3	MS-01-07	CASTOR 125mm	2	Y	-
4	MS-01-06	CASTOR 125mm WITH BRAKE	2	Y	-
5	MS-01-11	PIN INDEXING PLUNGER	1	Y	-
6	MAK-UP-546	M12 x 80 HEX BOLT	4	Y	1/2" X 3 1/2" HEX BOLT
7	MAK-UP-547	M12 MUDGUARD WASHER	4	Y	1/2" FLAT WASHER
8	MAK-UP-548	M12 NYLOC NUT	4	Y	1/2" NYLOC NUT
9	MS-02-W1	BASKET WELDMENT	1	N	-
10	MS-02-06	SLIDE COVER	1	Y	-
11	MS-02-W2	SLIDE PLATE	1	Y	-
12	MS-02-12	PIVOT BUSH	2	Y	-
13	MS-02-11	THUMB SCREW	1	Y	-
14	MAK-UP-568	M6X30 PH BOLT	2	Y	-
15	MAK-UP-503	M6 NYLOC NUT	2	Y	-
16	MAK-UP-551	M6 FLAT WASHER (SMALL)	1	Y	1/4" FLAT WASHER (SMALL)
17	MS-03-W	SLIDE ARM WELDMENT	1	N	-
18	MS-03-12	TIMER	1	Y	-
19	MS-03-08	MIXER CLAMP SLIDER W/ PINS	1	Y	-
20	MS-03-11	HANDLE - M10x50	1	Y	-
21	MS-03-09	SLIDER RUBBER INSERT	1	Y	-
22	MS-03-10	CLAMP RUBBER INSERT	1	Y	-
23	MS-01-W2	PIVOT PIN WELDMENT	2	Y	-
24	MS-04-01-00	LID ASSEMBLY	1	Y	-
25	MS-04-01-03	VAC PORT	1	Y	-



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GENERAL TOLERANCES
 (Unless otherwise noted)
 0-100mm: ± 0.25 mm
 100mm - 500mm: ± 0.5 mm
 500mm +: ± 1.0 mm
 Angular: ± 1 deg.



DATE: 14/04/2021

PROJECT:

DRN: RT

SCALE: D.N.S A3

ITEM NO.

ITEM DESCRIPTION

MATERIAL

FINISH

MASS

REV

All Dimensions are in Millimetres
 Break All Sharp Corners and
 Remove Burrs & Swarf

MS-100

MIXING STATION

SEE PARTS

SEE PARTS

19 KG

10

NOTES:

SHEET 2 OF 2

25
 Denotes Critical Dimension