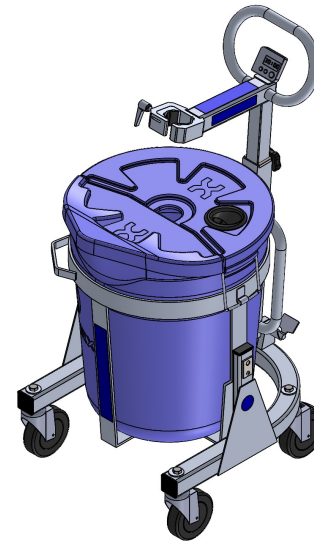
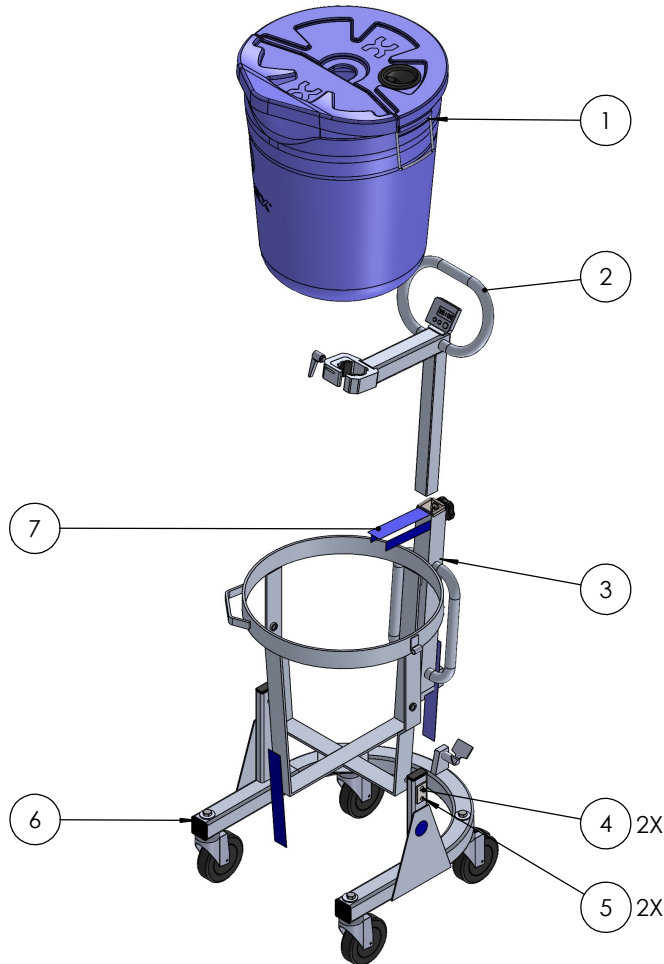
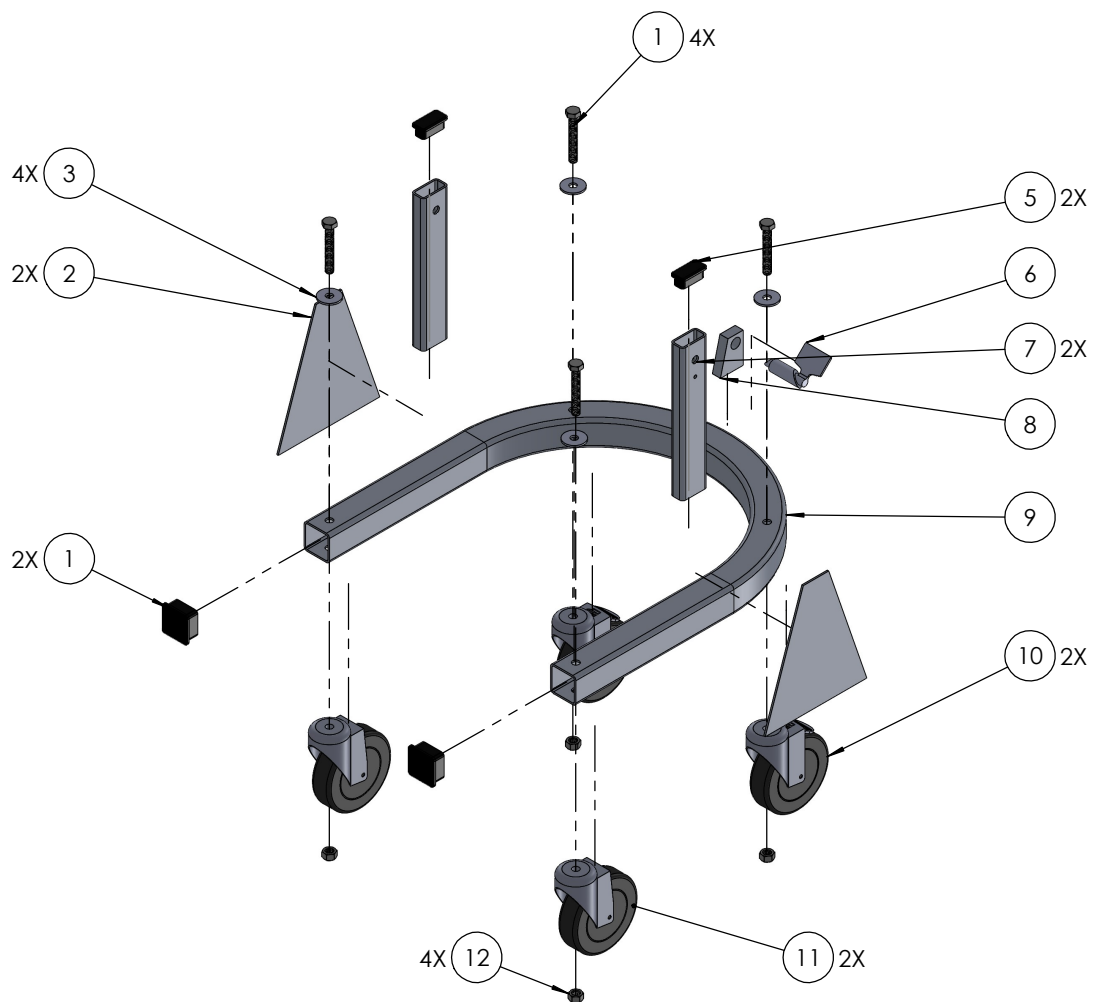


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS-04-00-V2	MS-100 BUCKET	1
2	MS-03-00	SLIDE ARM ASSEMBLY	1
3	MS-02-00	BASKET AND STEM WELDMENT	1
4	MS-01-W2	PIVOT PIN WELDMENT	2
5	MAKF-0125	BLIND RIVET DIA 4.8 SS R1.8-11 DIN-7337	2
6	MS-01-00	BASE FRAME ASSEMBLY	1
7	MS-100 COMBINE4PRINT	MS-100 DECAL SET	1

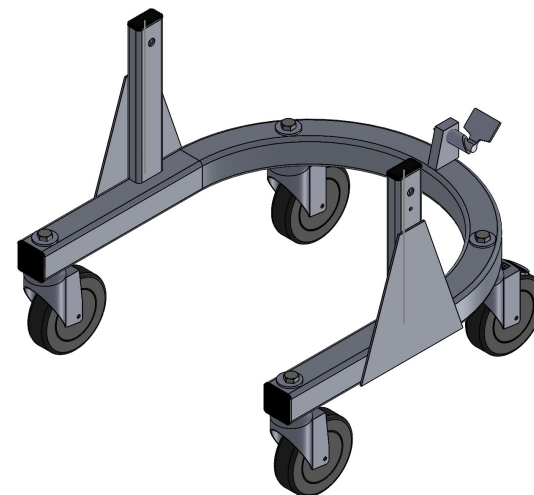


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	GENERAL TOLERANCES (Unless otherwise noted) 0-100mm: ± 0.25 mm 100mm - 500mm: ± 0.5 mm 500mm + : ± 1.0 mm Angular: ± 1 deg.		 Third Angle Projection - AS 1100		All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf		PROJECT: MS-100					
					 25.00 Denotes Critical Dimension		MATERIAL: SEE PARTS		FINISH: SEE PARTS		MASS:	
							THICKNESS:		DIAMETER:		DRAWN BY: N.M	APPROVED BY:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS-05-01	END CAP - 50x50	2
2	MS-01-03	SIDE PLATE	2
3	MAKF-0188	M12 LARGE FLAT WASHER ZP AS-1237.1	4
1	MAKF-0187	M12 X 80 HEX HEAD SS DIN-933	4
5	MS-05-02	END CAP - 50x25	2
6	MS-01-11	PIN INDEXING PLUNGER	1
7	MS-04-00	MIXING STATION BUCKET	2
8	MS-01-04	BASE BACK PIN	1
9	MS-01-01	BASE FRAME	1
10	MS-01-06	CASTOR 125mm WITH BRAKE	2
11	MS-01-07	CASTOR 125mm	2
12	MAKF-0073	M12 NYLOC NUT SS DIN-985	4



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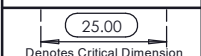
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GENERAL TOLERANCES
(Unless otherwise noted)
0-100mm: ± 0.25 mm
100mm - 500mm: ± 0.5 mm
500mm+: ± 1.0 mm
Angular: ± 1 deg.



All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf



DATE: 07/11/2023

PART NO. : MS-01-00

DESCRIPTION: BASE FRAME ASSEMBLY

REV:

SCALE: 1:7 A3

PROJECT: MS-100

004

MATERIAL: SEE PARTS

FINISH: SEE PARTS

MASS:

THICKNESS:

DIAMETER:

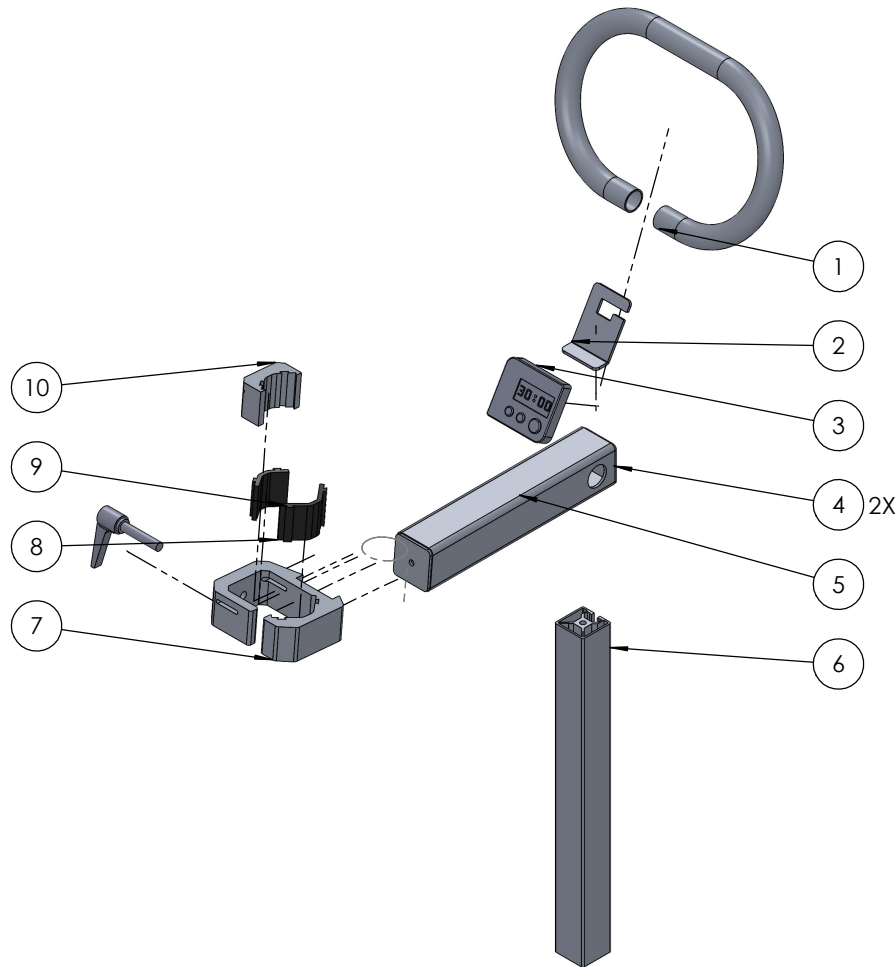
DRAWN BY: AL

APPROVED BY:

SHEET 1 OF 2

PRINTED: 07/11/2023

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS03W-02	SLIDE ARM HANDLE	1
2	MS-03-06	TIMER HOLDER	1
3	MS-03-12	TIMER	1
4	MS03W-03	SLIDE ARM END PLATE	2
5	MS03W-01	SLIDE ARM POST	1
6	MS03W-04	SLIDE ARM EXTRUSION	1
7	MS-03-05	NEW MIXER CLAMP	1
8	MS03-10	CLAMP RUBBER INSERT	1
9	MS03-09	SLIDE RUBBER INSERT	1
10	MS-03-08	MIXER CLAMP SLIDER	1
11	MS-03-11	HANDLE - M10x50	1



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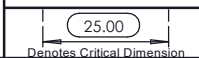
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GENERAL TOLERANCES
(Unless otherwise noted)
0-100mm: ± 0.25 mm
100mm - 500mm: ± 0.5 mm
500mm+: ± 1.0 mm
Angular: ± 1 deg.



All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf



DATE: 07/11/2023

PART NO. : MS-03-00

DESCRIPTION: SLIDE ARM ASSEMBLY

REV:

SCALE: 1:5 A3

PROJECT: MS-100

MATERIAL: SEE PARTS

FINISH: SEE PARTS

MASS:

THICKNESS:

DIAMETER:

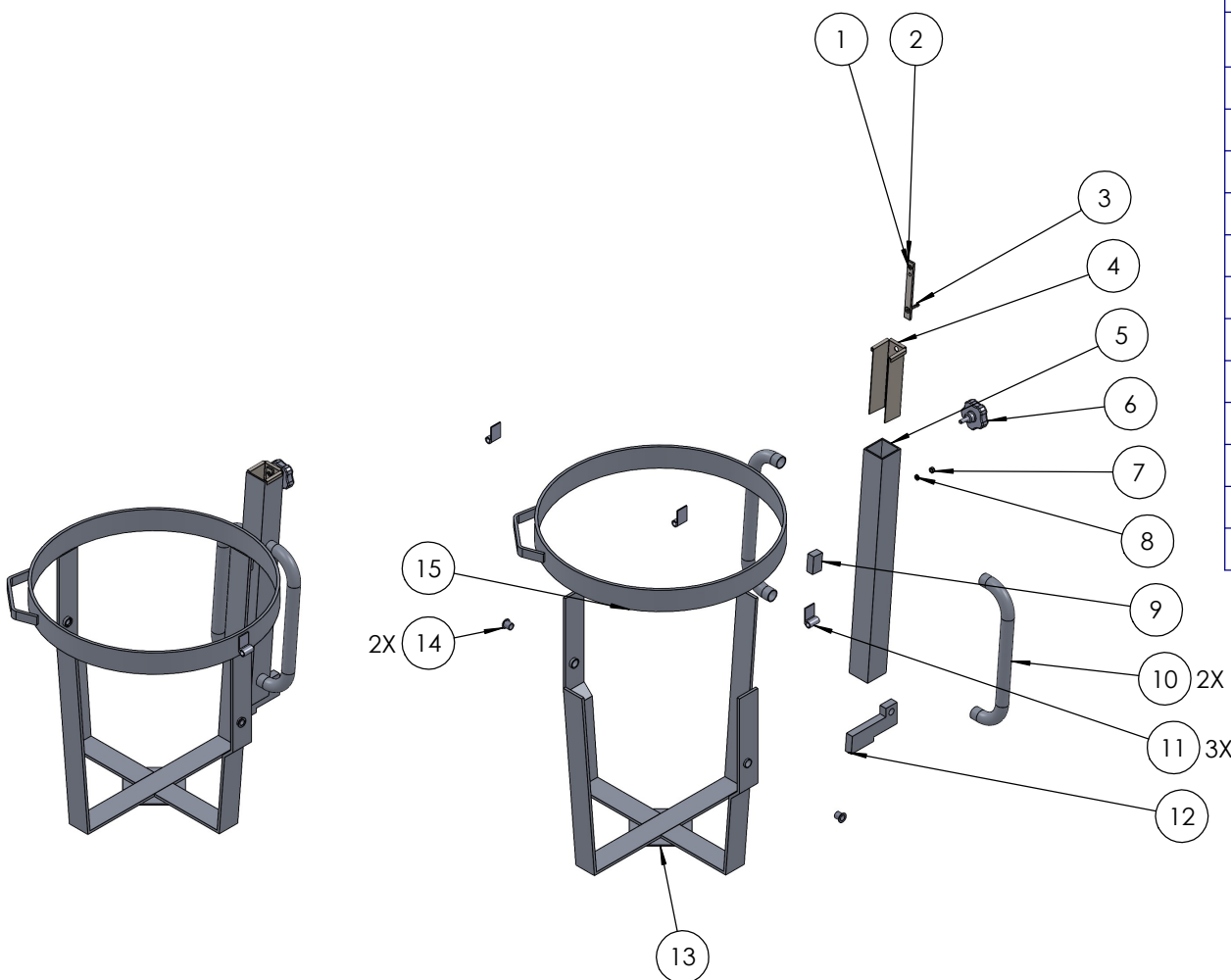
DRAWN BY: AL

APPROVED BY:

004

SHEET 1 OF 2

PRINTED: 07/11/2023



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS-02-19	M4 x 10 COUNTERSUNK SOCKET HEAD BOLT	1
2	MS-02-05	SLIDE PLATE	1
3	MAKF-0156	M6 X 30 COUNTERSUNK SS SOCKET DIN-7991	1
4	MS-02-06	SLIDE COVER	1
5	MS-02-01	STEM POST	1
6	MS02-11	THUMB SCREW	1
7	MAKF-0070	M6 NYLOC NUT SS DIN-985	1
8	MAKF-0080	M6 FLAT WASHER ZP DIN-433	1
9	MS-02-03	STEM SPACER	1
10	MS-02-04	BACK HANDLE	2
11	MS02-13	BUCKET LATCH	3
12	MS-02-02	STEM BASE PLATE	1
13	MS-02-07	BASKET WELDMENT	1
14	MS-02-12	PIVOT BUSH	2
15	MS-02-08	BASKET RING	1

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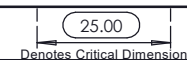
GENERAL TOLERANCES
(Unless otherwise noted)
0-100mm: ± 0.25 mm
100mm - 500mm: ± 0.5 mm
500mm +: ± 1.0 mm
Angular: ± 1 deg.



DATE: 07/11/2023

SCALE: 1:10 A3

All Dimensions are in Millimetres
Break All Sharp Corners and
Remove Burrs & Swarf



PART NO.: MS-02-00

PROJECT: MS-100

MATERIAL: REFER TO PART

THICKNESS:

DESCRIPTION: BASKET AND STEM WELDMENT

FINISH: REFER TO PART

DIAMETER:

MASS:

DRAWN BY: AL

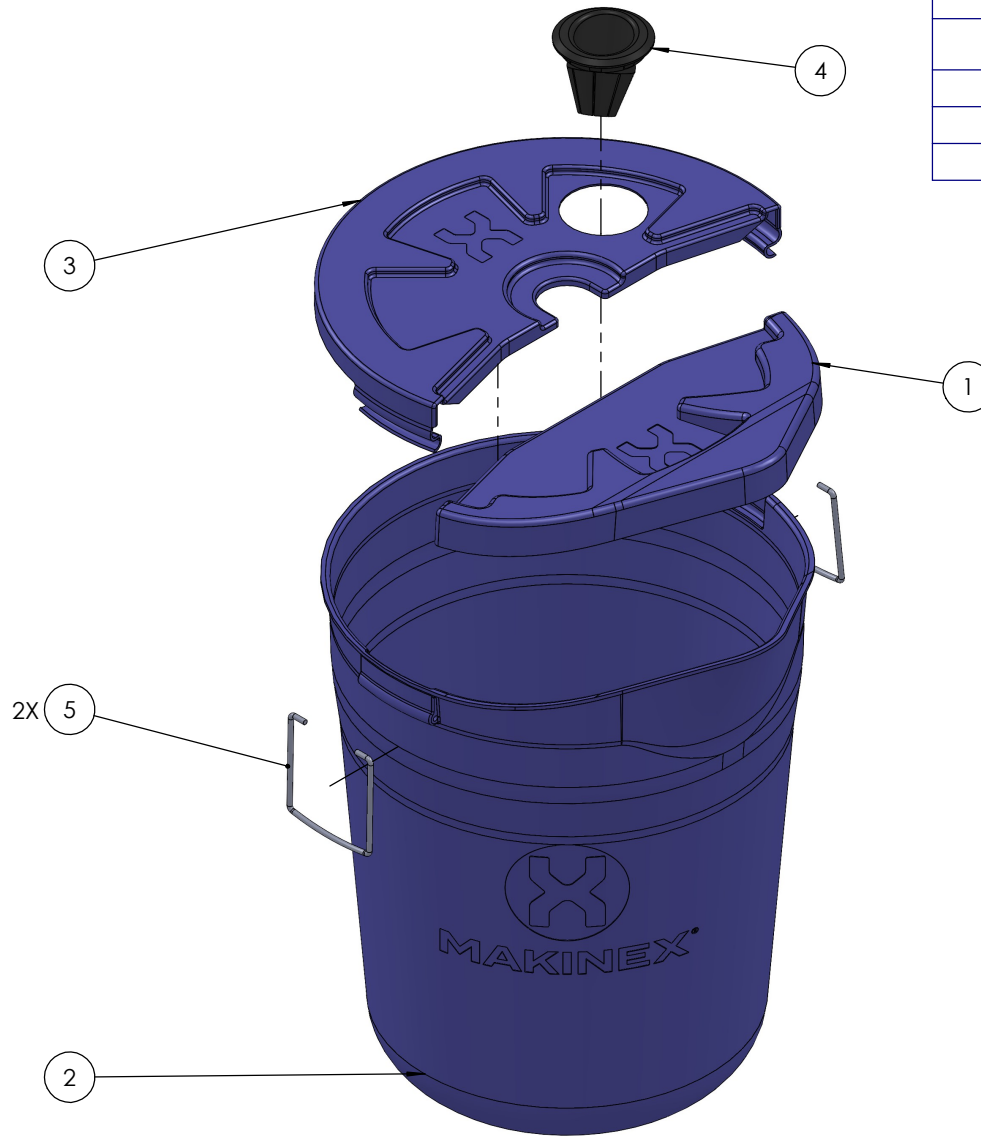
APPROVED BY:

REV:

003

SHEET 1 OF 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS-04-06	MS-100 FRONT COVER	1
2	MS-04-02-V2	MS-100 MIXING STATION BUCKET NEW	1
3	MS-04-01-01-V2	MS-100 LID NEW	1
4	MS-04-01-05	ELASTIC STRAP	1
5	MS-04-01-07	MS-100 BUCKET HANDLE	2



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	GENERAL TOLERANCES (Unless otherwise noted) 0-100mm: ± 0.25 mm 100mm - 500mm: ± 0.5 mm 500mm +: ± 1.0 mm Angular: ± 1 deg.		 Third Angle Projection - AS 1100	All Dimensions are in Millimetres Break All Sharp Corners and Remove Burrs & Swarf		PROJECT: MS-100 UPGRADE		MATERIAL: REFER TO PART		FINISH: REFER TO PART		MASS:		
	 Third Angle Projection - AS 1100		 25.00 Denotes Critical Dimension		THICKNESS:		DIAMETER:		DRAWN BY: AR		APPROVED BY:		SHEET 1 OF 1	